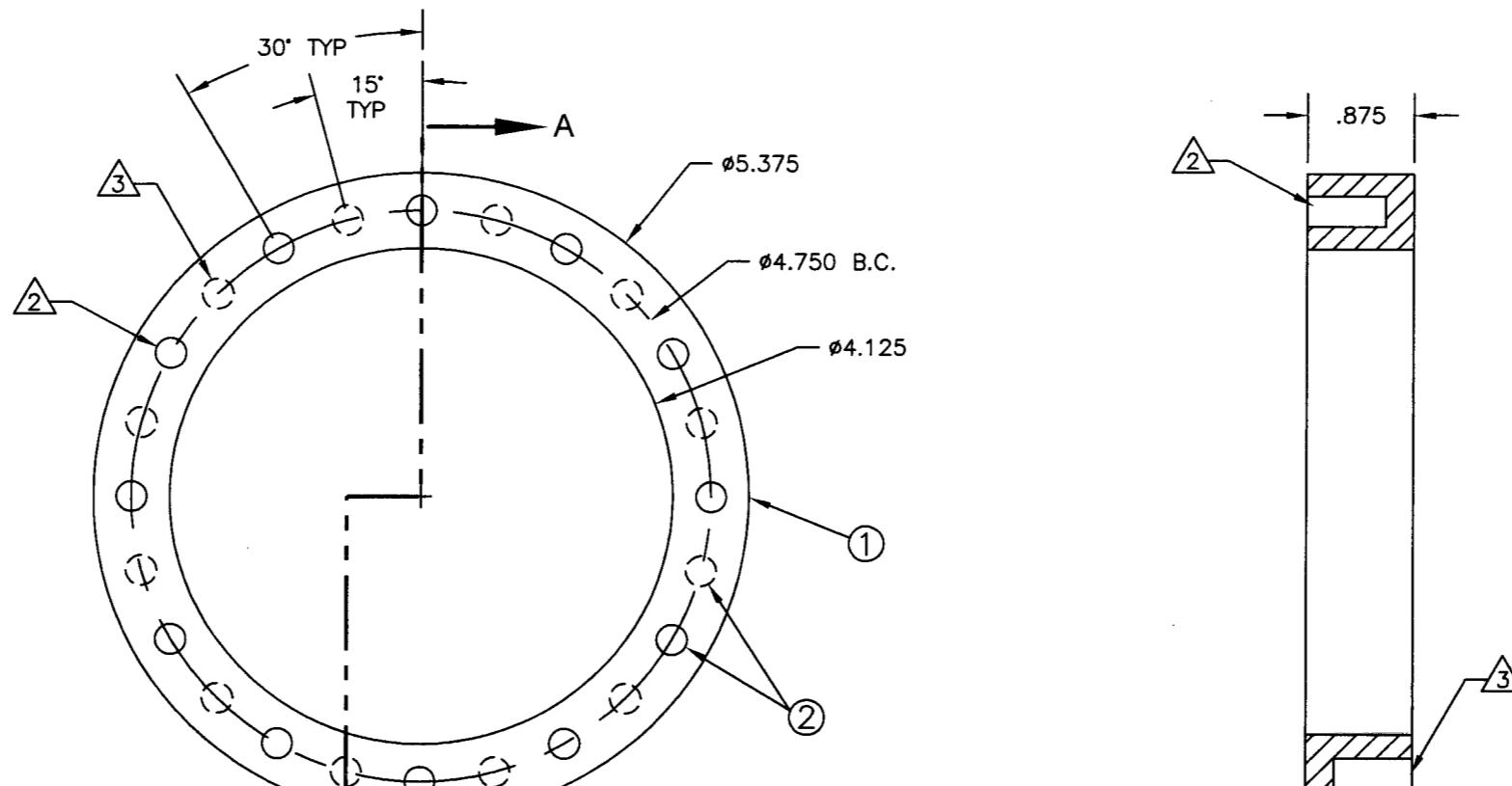


REVISION						
LETTER	DFTSMAN	DATE	DESCRIPTION		APPROVED	DATE
A	HJK	6/26/98	REDESIGNED TRANSFER PUMP SPACER RING. ADDED NOTES 2 & 3.			



SECTION A-A

TOP VIEW

- (A)  DRILL AND TAP FOR A BLIND HOLE HELI-COIL; INSTALL ITEM #2 (INSERT) 12 PLCS. ON A 4.75"B.C. BOTTOM SIDE.
- (A)  DRILL AND TAP FOR A BLIND HOLE HELI-COIL; INSTALL ITEM #2 (INSERT) 12 PLCS. ON A 4.75"B.C. TOP SIDE.
-  ANODIZE PER MIL-A-8625 TYPE II CLASS 2, DYED BLUE.

NOTES

		24	2	MS21209-F4-20	INSERT					
		1	1	-003	NUT RING	.875" x 5.375"Ø	2024-T3,-T4,-T351	QQ-A-225/6		
				-001	ASSY					
		-001	FIND #	PART NO.	NAME	STOCK SIZE	MATERIAL	MATL.SPEC	ZONE	
NO. REQ'D PER ASSY					LIST OF MATERIAL					
PROPRIETARY RIGHTS NOTICE					UNLESS OTHERWISE SPECIFIED	DRFTSMN	T. HARVILLE	6/23/92	TITLE TRANSFER PUMP SPACER RING	
THESE DATA ARE PROPRIETARY TO ERA AVIATION, INC. DISCLOSURE, REPRO- DUCTION, OR USE OF THIS DATA FOR ANY PURPOSE IS FORBID- DEN WITHOUT WRITTEN AUTHORIZATION FROM ERA AVIATION, INC. THE FOREGOING DOES NOT APPLY TO VENDOR PARTS.					X.±.1	CHECK				
					XX.±.03	STRESS				
					XXX.±.010	PROJ. ENGR.				
					ANGLES ±.1/2"	HEAT TREAT		DWG. SIZE C		
-001	2	41228-200-004				FINISH	ErA Aviation, Inc.	SCALE FULL	DWG. NO. 41228-202-087	REV. A
DASH NO.	REQ'D PER ASSY	NEXT ASSEMBLY			IDL					